

Work Order ID 105195

105195

Page 1

July-26-13 11:47:33 AM

Item ID: D3566-1

D3566-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

B 105195

Stop *NS2*

Item Name: Gasket Fwd & Aft

Start Date: 7/25/13 Start Qty: 24.00

24

Cust Item ID:

Required Date: 7/25/13 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3566	Rev C								

100

FLOW WATER JET

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3566 Dwg Rev: C Prog Rev: C 2-
Deburr if necessary

26 0 Jm13-07-26

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

26 0 Jm13-07-26

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

26 0

27
B7.26

Work Order ID 105195

105195

Page 2

July-26-13 11:47:33 AM

Item ID: D3566-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Gasket Fwd & Aft

Start Date: 7/25/13 Start Qty: 24.00

24

Cust Item ID:

Required Date: 7/25/13 Req'd Qty: 24.00

24

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>FR.001</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

x 260 f 40 13/07/29

MLJ 13-07-29
MLJ 13-07-29

Picklist Print

July-26-13 11:47:32 AM

Page 1

Work Order ID: 105195
 Parent Item: D3566-1
 Parent Item Name: Gasket Fwd & Aft

Start Date: 7/25/13
 Start Qty: 24.00
 Required Date: 7/25/13
 Required Qty: 24.00

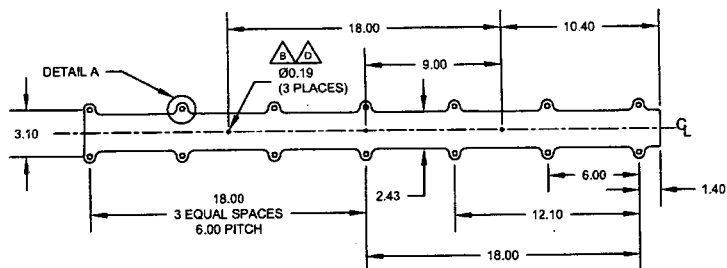
Comments: IPP Rev:A New Issue 07-03-08 ec
 IPP Rev:B Added Drain Holes 07-07-09 JLM
 IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

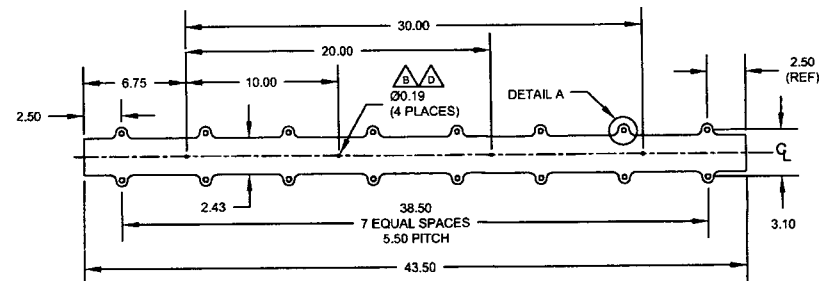
MNEO60S.063		Purchased	No			100	sf	347.8200	0.911	24.293333			
NEOPRENE SHEET 0.063										25			JmB-07-26

Location	Loc Qty	Loc Code
MAT052	347.82	
123761	153	
125290	69.4	
M125904	125.42	

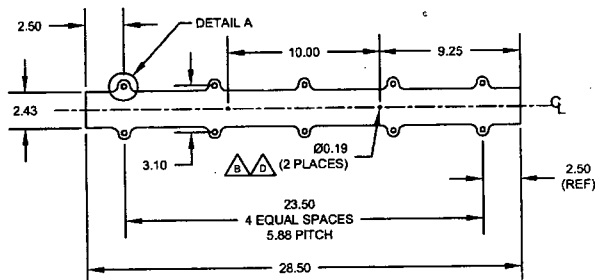
125904



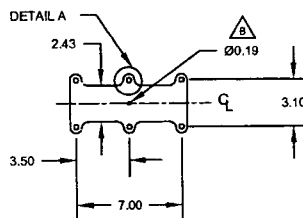
D3566-1 GASKET



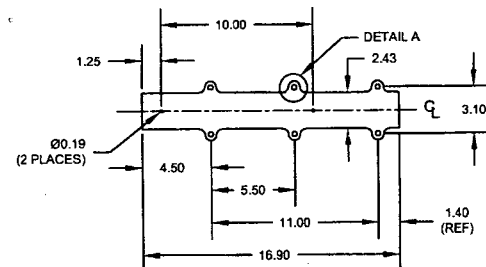
D3566-5 GASKET



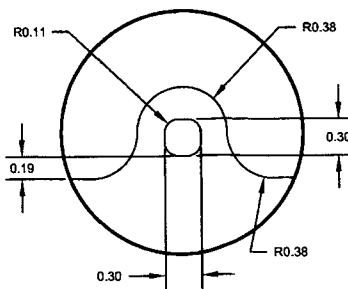
D3566-7 GASKET



D3566-13 GASKET



D3566-15 GASKET



**DETAIL A
SCALE 1:1**

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE IN ZONE A3
- 8) PARTS ARE SYMMETRIC ABOUT \bar{C}

WEIGHTS:	
D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

RELEASED

07.08.04

C	UPDATE DRAWING TEMPLATE: CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	CB		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH		
DATE	07.08.21		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. C
D3566 SHEET 1 OF 1

TITLE SCALE
GASKET 1:8

COPYRIGHT © 2006 BY DART AEROSPACE LTD.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DART AEROSPACE LTD		Work Order: 105107
Description: Gasket		Part Number: D3566-1
Inspection Dwg: D3566	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.10	+/-0.030	3.10"	-		V	Jkm01
18.00	+/-0.030	18.00"	-		T	Jkm06
12.10	+/-0.030	12.10"	-		T	
2.43	+/-0.030	2.43"	-		V	
6.00	+/-0.030	6.00"	-		V	
1.40	+/-0.030	1.40"	-		V	
0.30	+/-0.030	0.30"	-		V	
0.30	+/-0.030	0.30"	-		V	
0.063	+/-0.010	0.060"	-		V	
Ø0.188	+0.005/-0.001	0.190"	-		V	

Measured by: Jm
Date: 13-07-26

Audited by: [Signature]
Date: 13-07-26

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DD [Signature]	[Signature]